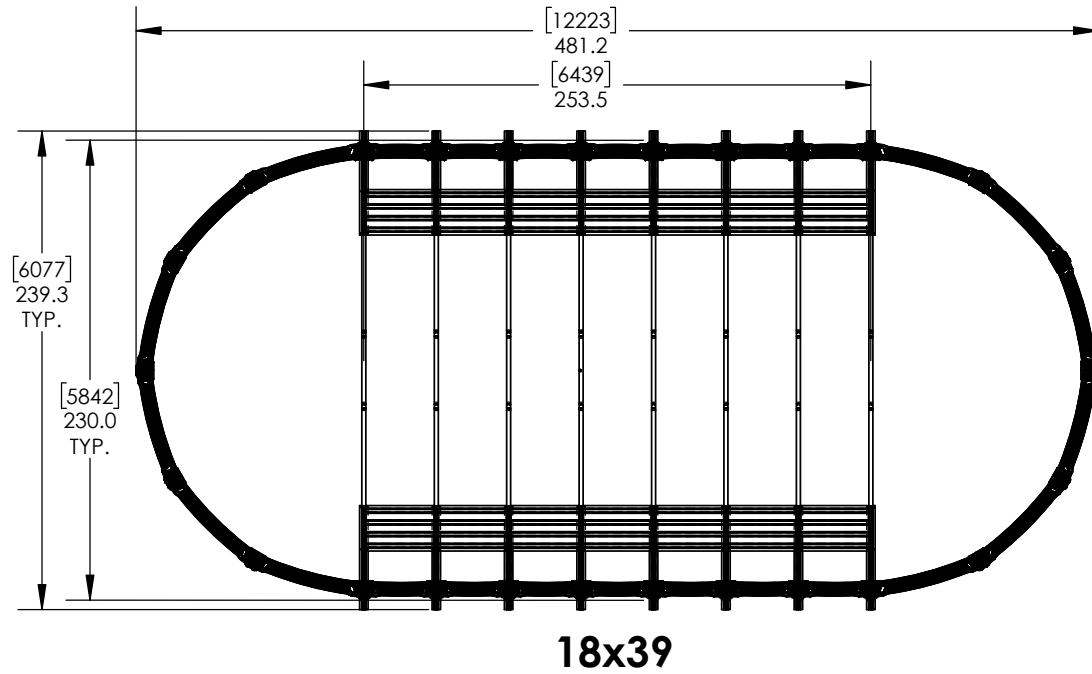
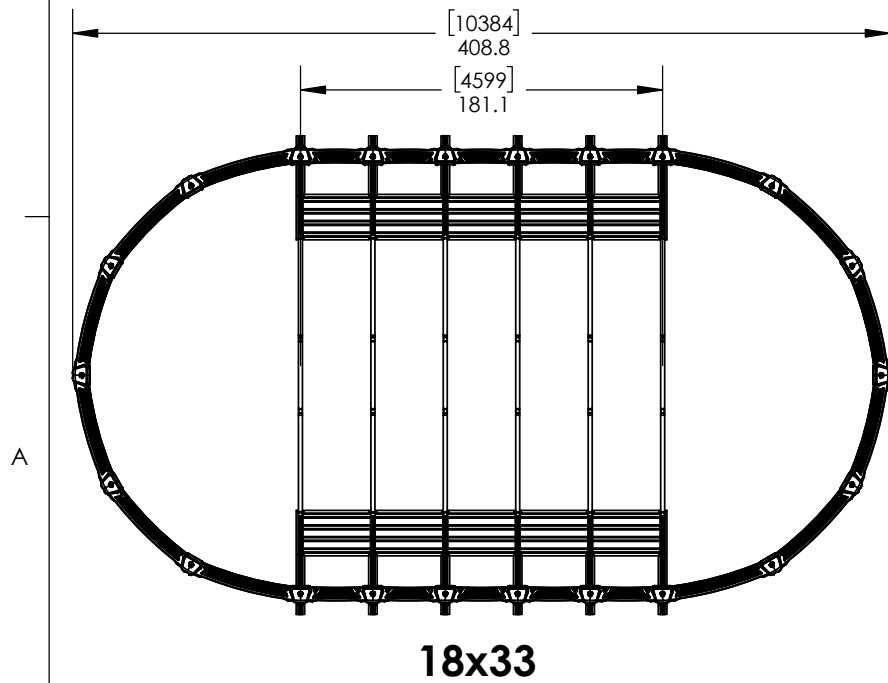
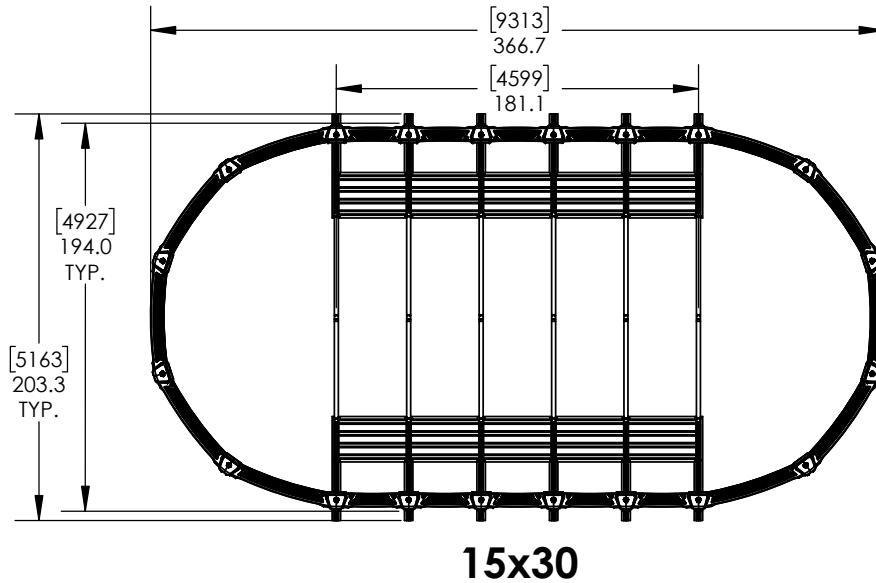
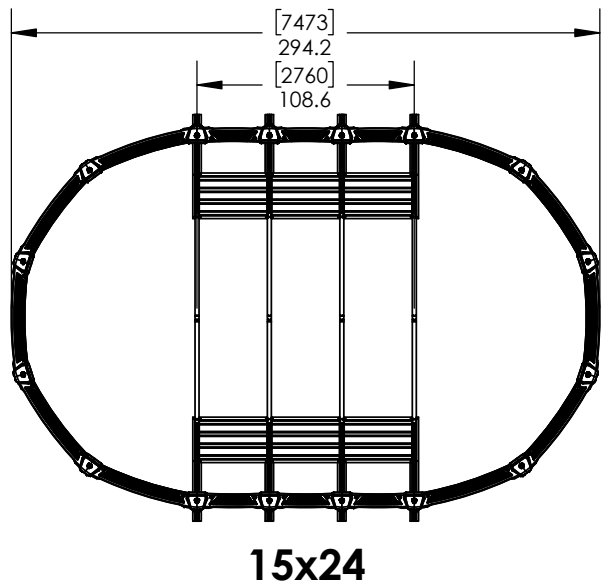
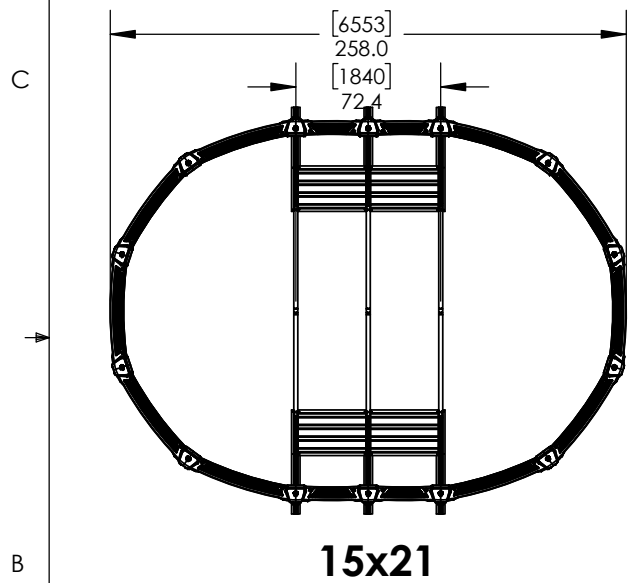
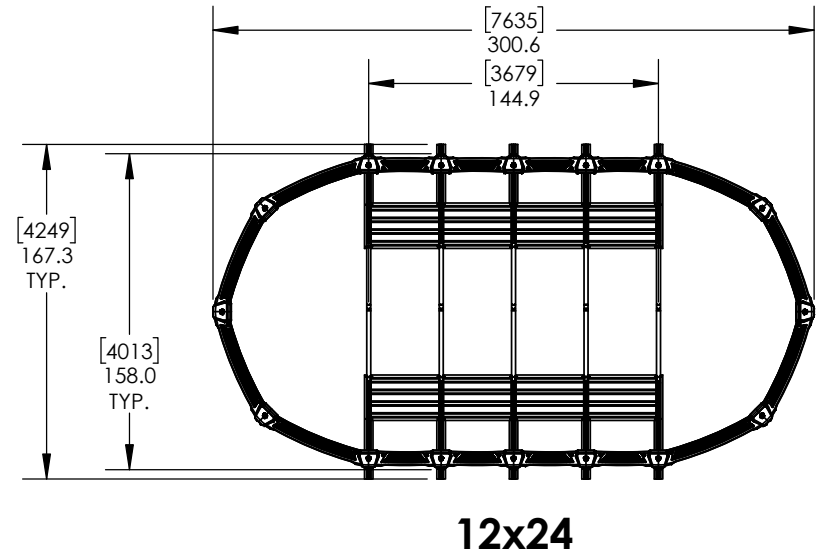
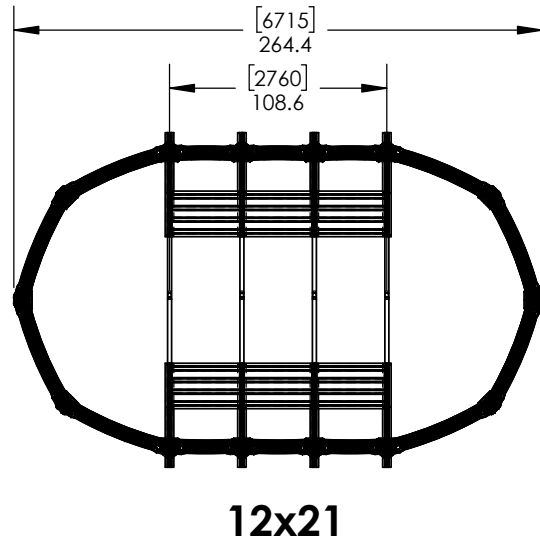
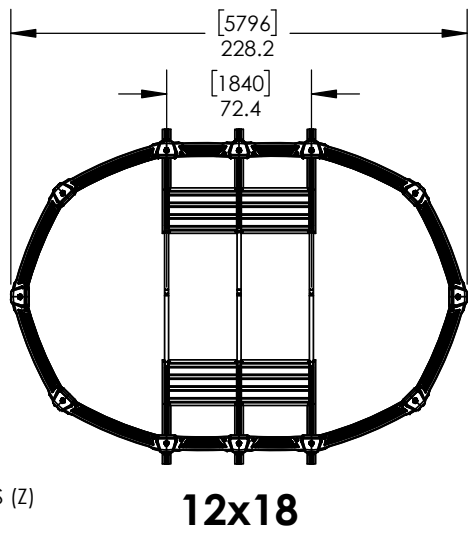
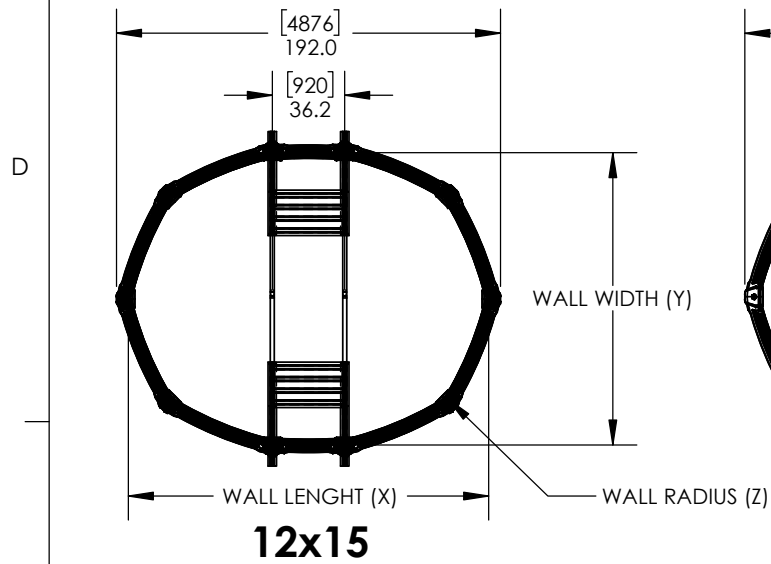


DWG NO. COMPLIANCE TO APSP-4



SWIMMING POOL INFORMATION				
ASSEMBLED WALL DIMENSION				
POOL SIZE (FT)	WIDTH (Y) (IN)	LENGHT (X) (IN)	PERIMETER (IN)	POOL WALL RADIUS (Z) (IN)
12X15	143.875	180.230	524	72
12X18	143.875	216.5	598	72
12X21	143.875	252.625	670	72
12X24	143.875	288.9	742.5	72
15X21	182.5	252.375	710.25	90
15X24	182.5	288.625	783	90
15X30	182.5	361.125	928.375	90
18X33	218.125	397.156	1041.5	108
18X39	218.125	469.5	1187	108
POOL HEIGHT	WATER LEVEL			
52"	48"			
54"	50"			

TOLÉRANCE GÉNÉRALE / GENERAL TOLERANCE

PROCÉDÉ / PROCESS

DEC.

ANGLE

UNITS: INCH(MM)

REF. SCALE

COPYRIGHT

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CARVIN

ÉQUIPEMENTS DE PISCINE
POOL EQUIPMENT

4000 Boul. Casavant Ouest,
Saint-Hyacinthe, (Québec)
Québec, Canada, J2S 9E3
T (450) 774-6953 F (450) 774-4970

PROJET / PROJECT:

COMPLIANCE TO APSP-4

DESCRIPTION:

DIAMOND SERIES OVAL POOL 52"

NO. PIÈCE/ PARTNO:

N/A

VOLUME:

N/A

MATÉRIAU / MATERIAL:

N/A

POIDS / WEIGHT:

N/A

FINITION / FINISH

N/A

REV:4

DESS. PAR / DRAW BY: BLAMBERT

DATE:2020-09-23

APP. PAR / APP. BY: CVIENS

DATE:2020-09-24

DWG SIZE B

ECHELLE / SCALE: 1:96

PAGE / SHEET 1 OF 10

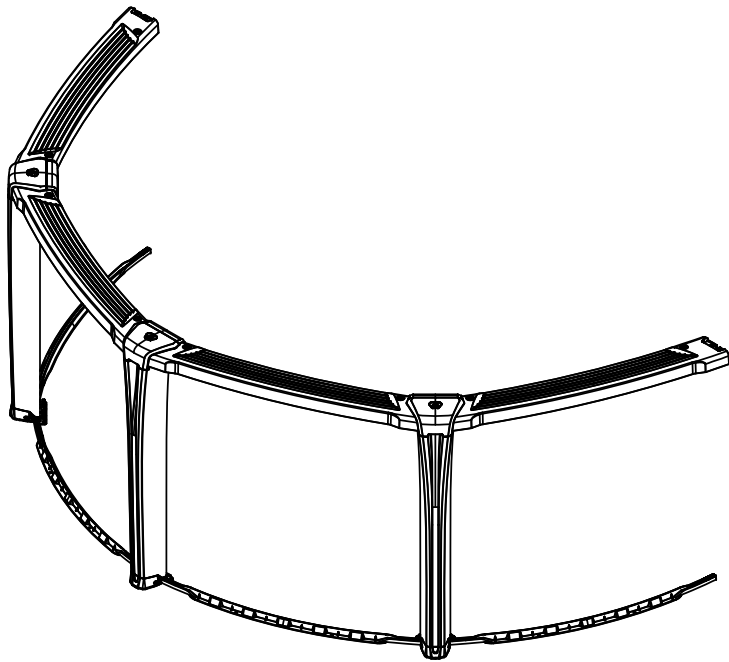
ROUND SECTION PLASTIC PARTS DIAMOND SERIES

D

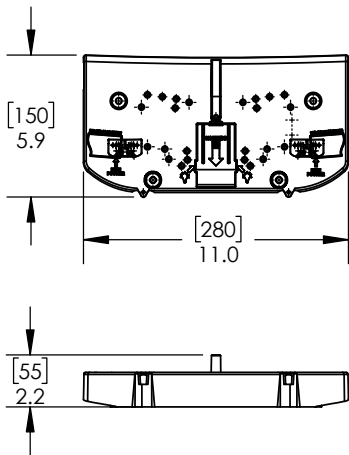
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B

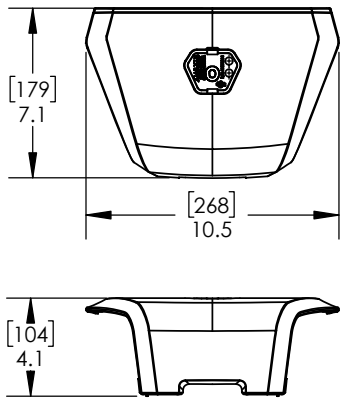
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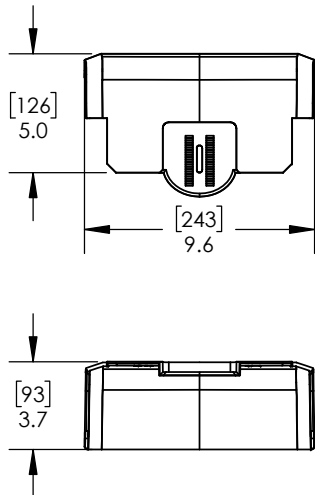
TOP PLATE
PDPT



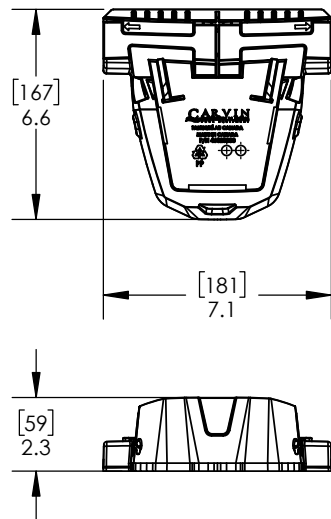
TOP LEDGE COVER FRONT
PDCF



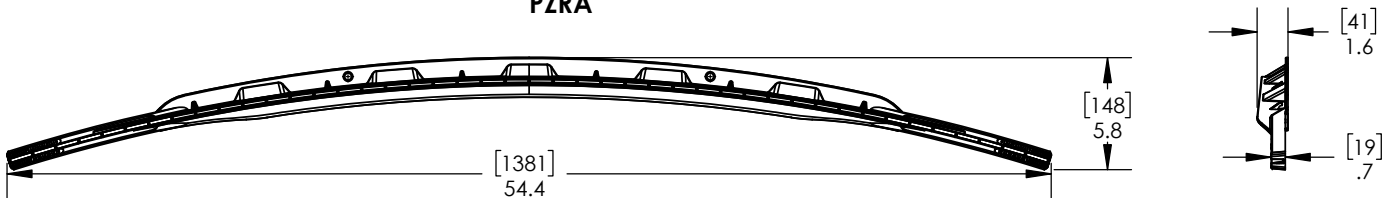
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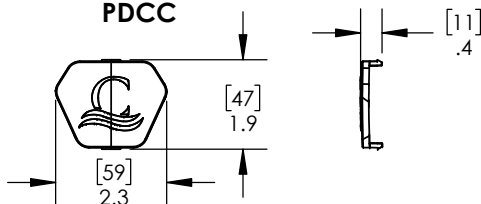
BOTTOM PLATE
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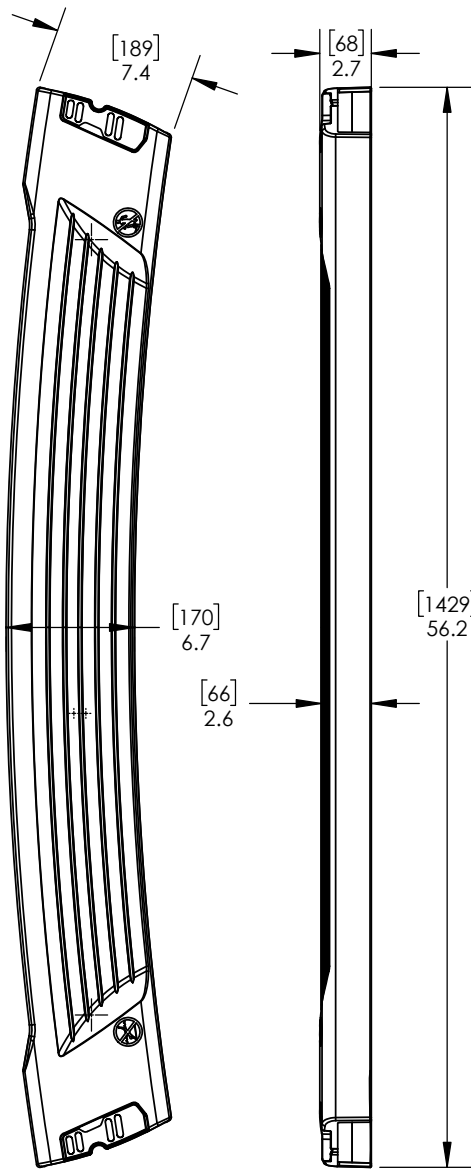
RAIL TOP/BOTTOM
PZRA



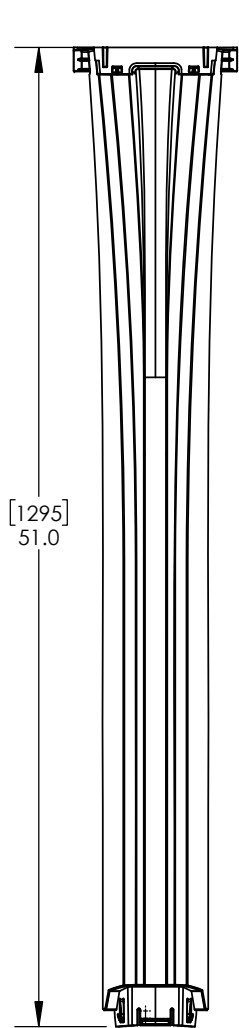
TOP LEDGE COVER CAP
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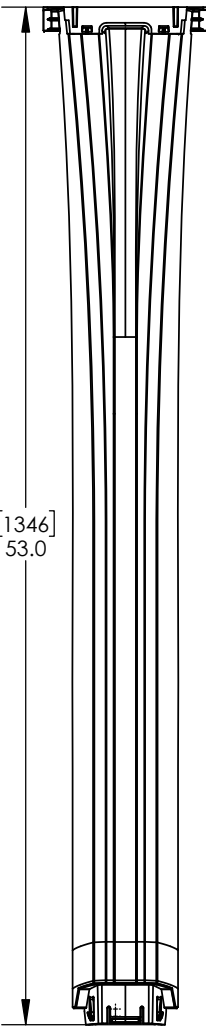
TOP SEAT
PDL



UPRIGHT
PDU52



UPRIGHT
PDU54



TOLÉRANCE GÉNÉRALE / GENERAL TOLERANCE

PROCÉDÉ / PROCESS

DEC.

ANGLE

UNITS:

INCH(MM)

REF. SCALE

CARVIN

4000 Boul. Casavant Ouest, Saint-Hyacinthe, (Quebec) Canada, J2S 9E3

T (450) 774-6953 F (450) 774-4970

PROJET / PROJECT:

COMPLIANCE TO APSP-4"

DESCRIPTION:

DIAMOND SERIES OVAL POOLS 52"

NO. PIÈCE/ PARTNO: N/A

VOLUME: N/A

MATÉRIAU / MATERIAL: N/A

POIDS / WEIGHT: N/A

FINITION / FINISH N/A

REV:4

DESS. PAR / DRAW BY: BLAMBERT

DATE: 2020-09-23

APP. PAR / APP. BY: CVIENS

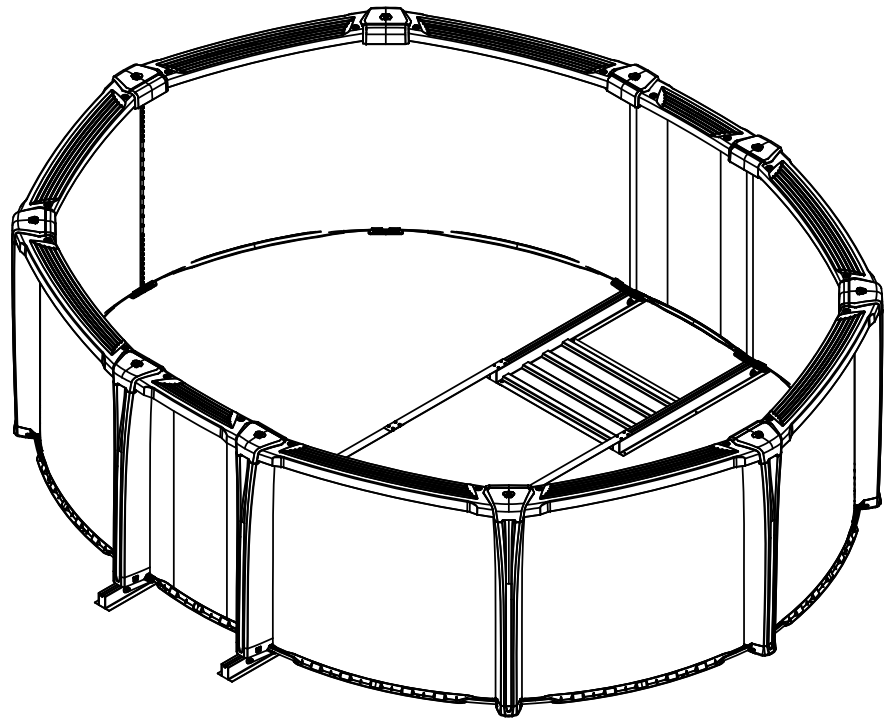
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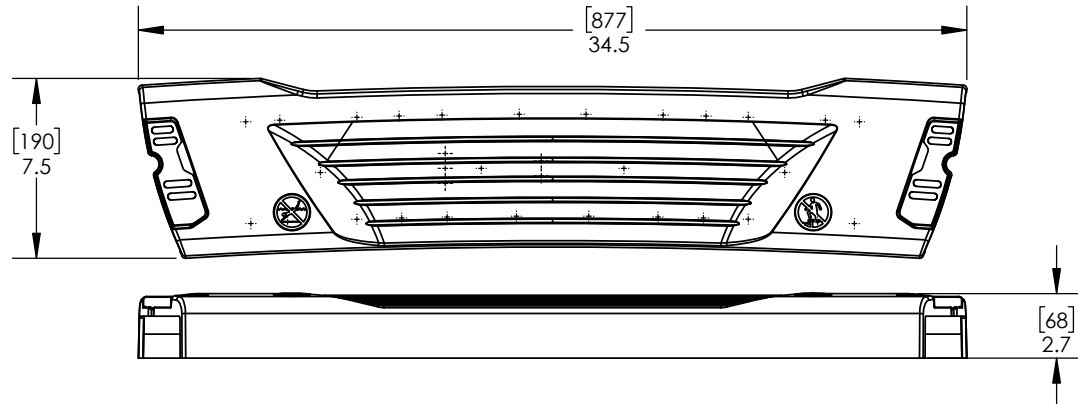
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PAGE / SHEET 2 OF 10

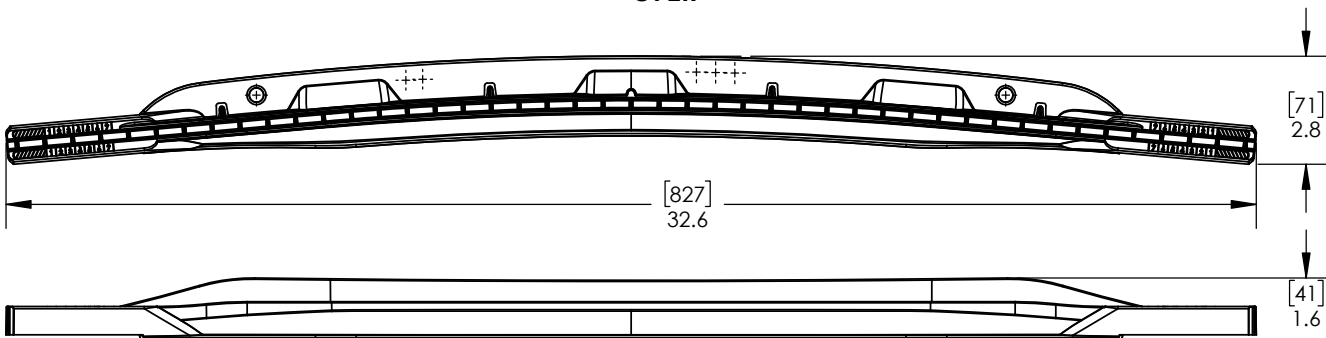
STRAIGHT SECTION PLASTIC PARTS DIAMOND SERIES



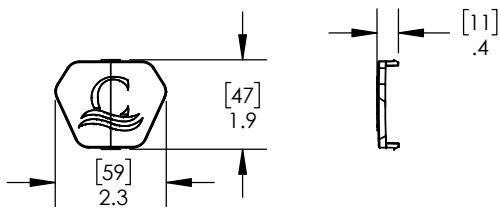
TOP SEAT
OPDL



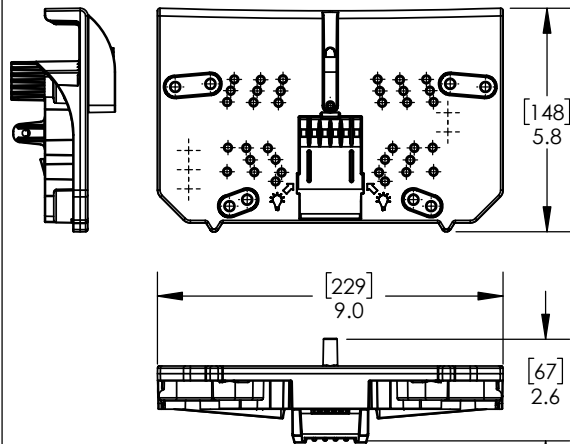
STRAIGHT RAIL TOP/BOTTOM
OPZR



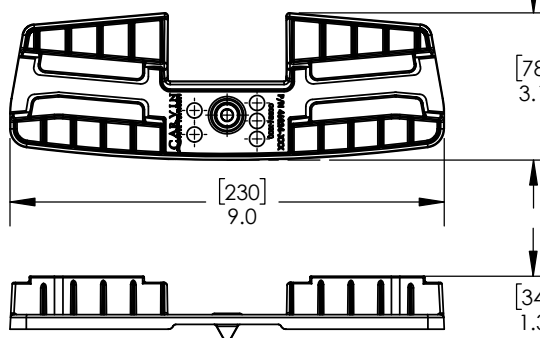
TOP LEDGE COVER CAP
PDCC



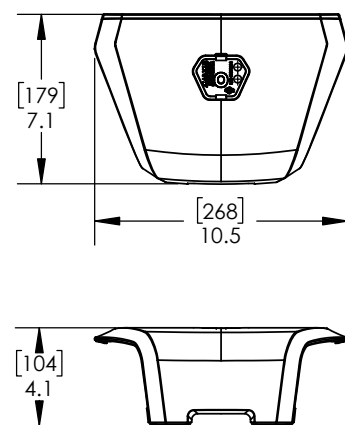
TOP PLATE
OPZPT



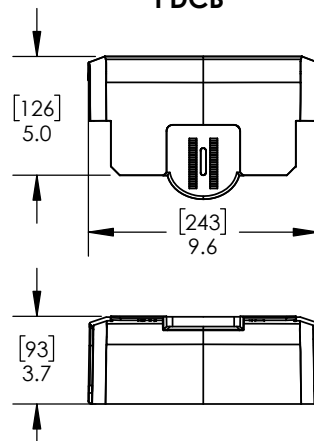
BOTTOM PLATE
OPZPB



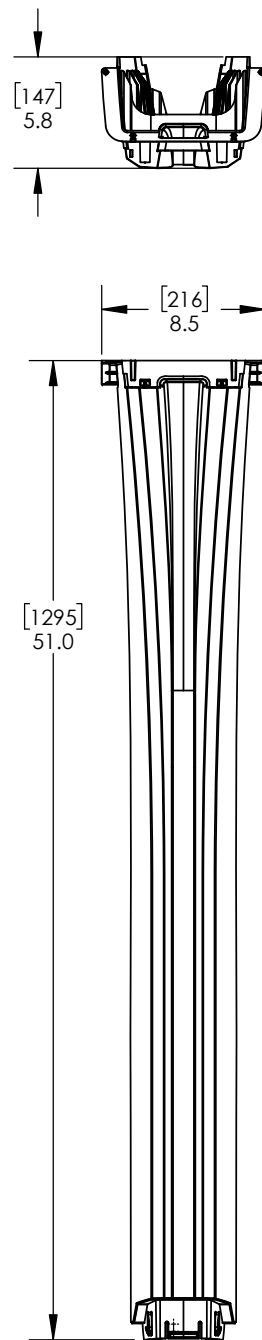
TOP LEDGE COVER FRONT
PDCF



TOP LEDGE COVER REAR
PDCB

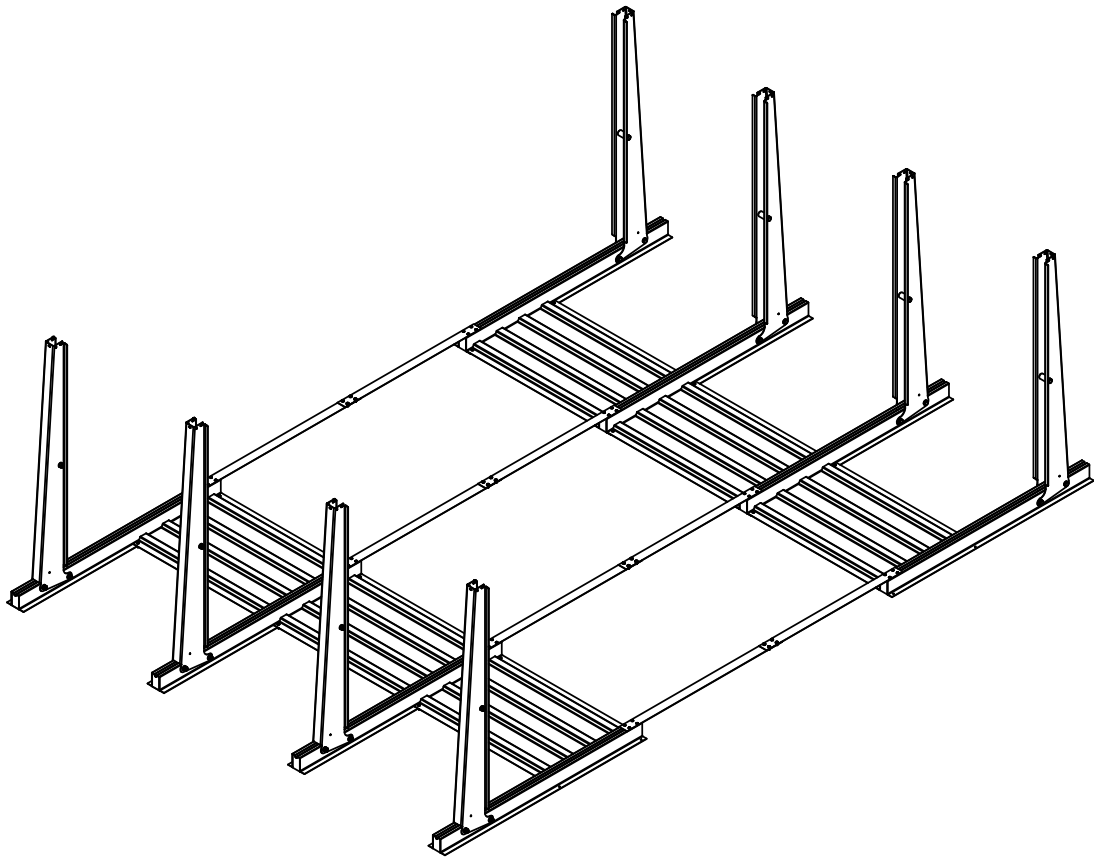


UPRIGHT
OPDU52

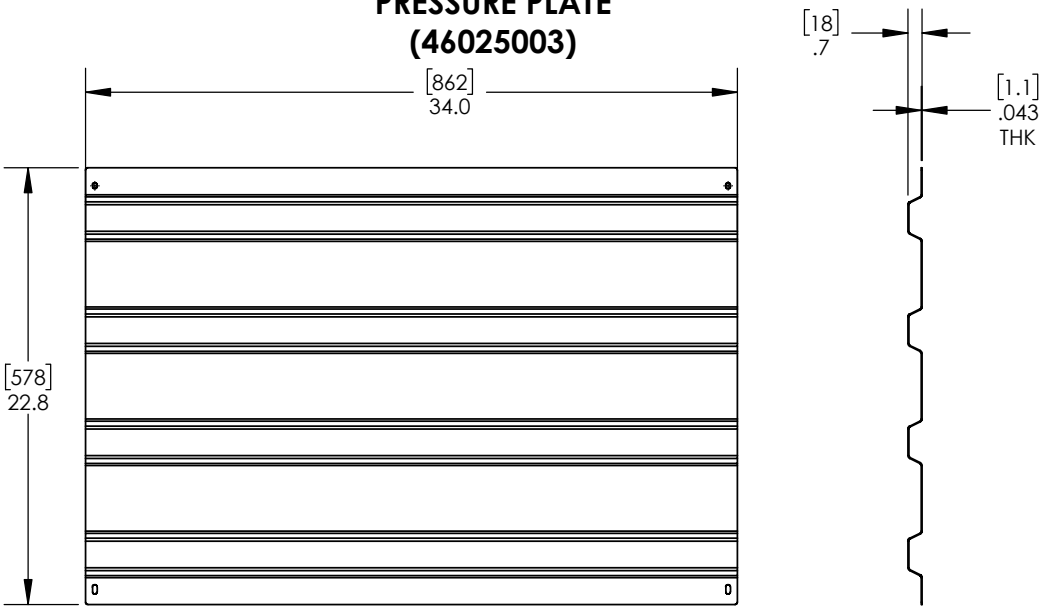


TOLÉRANCE GÉNÉRALE / GENERAL TOLERANCE		CARVIN	
PROCÉDÉ / PROCESS		EQUIPEMENTS DE PISCINE	
DEC.		POOL EQUIPMENT	
ANGLE		4000 Boul. Casavant Ouest,	
UNITS: INCH(MM)		Saint-Hyacinthe, (Quebec)	
REF. SCALE		Quebec, Canada, J2S 9E3	
COPYRIGHT		T (450) 774-6953 F (450) 774-4970	
LE PRESENT DOCUMENT ET TOUTE INFORMATION AFFERENTE		PROJET / PROJECT:	
SONT LA PROPRIÉTÉ UNIQUE DES EQUIPEMENTS DE PISCINE		COMPLIANCE TO APSP-4"	
CARVIN. TOUTE REPRODUCTION EN TOUT OU EN PARTIE EST		DESCRIPTION:	
INTERDITE SANS L'AUTORISATION ÉCRITE DU CLIENT.		DIAMOND SERIES OVAL POOLS 52"	
ALL INFORMATION CONTAINED OR PERTAINING TO THIS		NO. PIÈCE/ PARTNO:	VOLUME:
DOCUMENT IS THE SOLE PROPERTY OF CARVIN POOL		N/A	N/A
EQUIPMENT. ANY REPRODUCTION IN PART OR AS A WHOLE		MATÉRIAU / MATERIAL:	POIDS / WEIGHT:
WITHOUT THE WRITTEN AUTHORIZATION OF THE CLIENT		N/A	N/A
IS FORBIDDEN.		FINITION / FINISH	REV:4
		N/A	
		DESS. PAR / DRAW BY: BLAMBERT	DATE: 2020-09-23
		APP. PAR / APP. BY: CVIENS	DATE: 2020-09-23
		DWG SIZE B	ECHELLE / SCALE: NOT TO SCALE
			PAGE / SHEET 3 OF 10

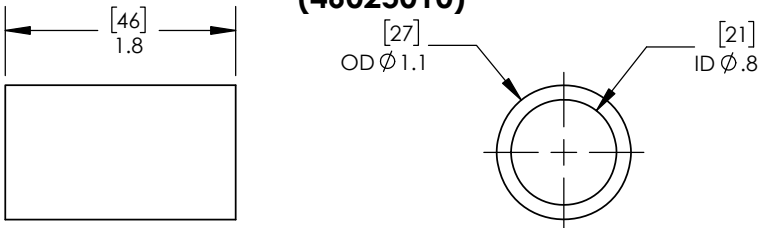
STRAIGHT SECTION METAL PARTS
DIAMOND SERIES



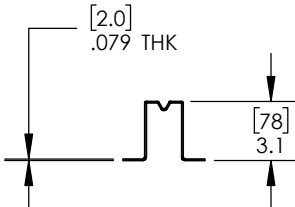
PRESSURE PLATE
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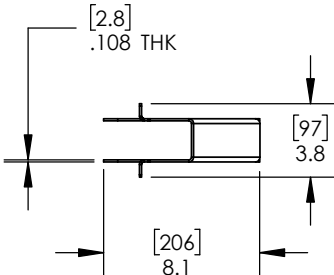
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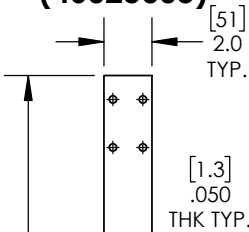
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(46025008)



BUTTRESS POST
(46025009)

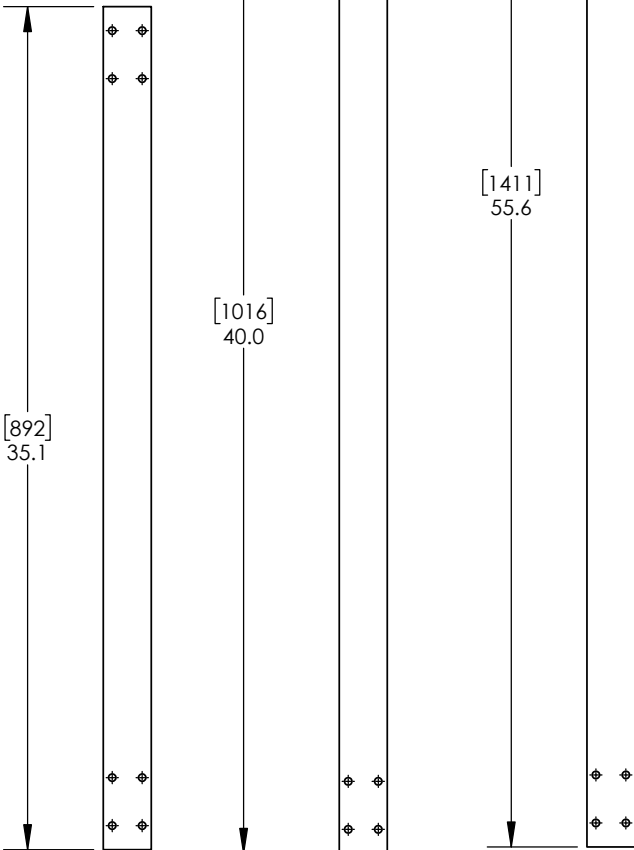


TIE STRAP 55"
(46025005)



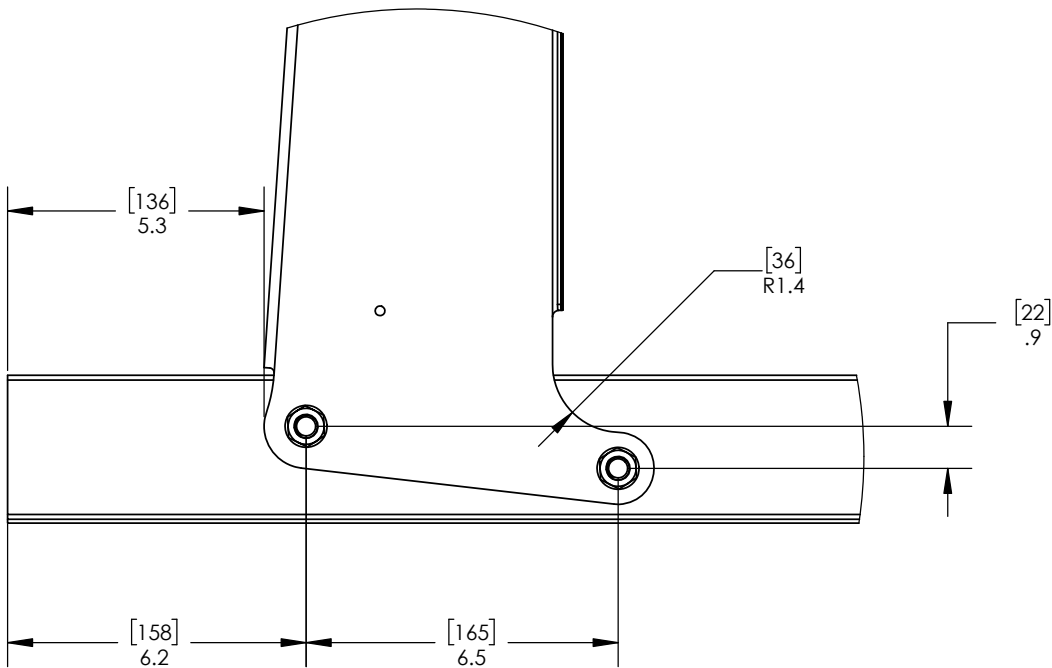
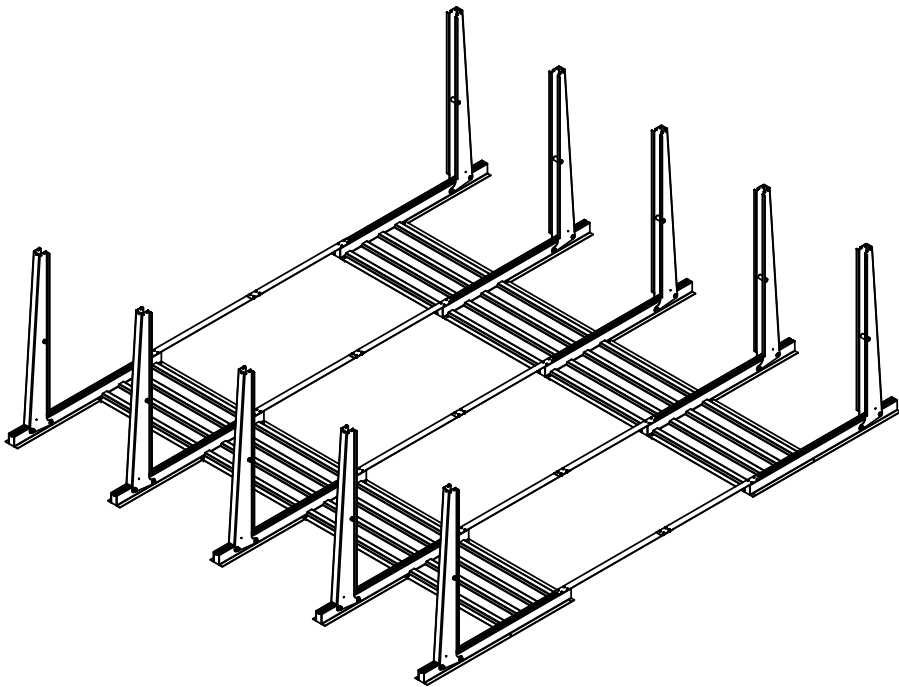
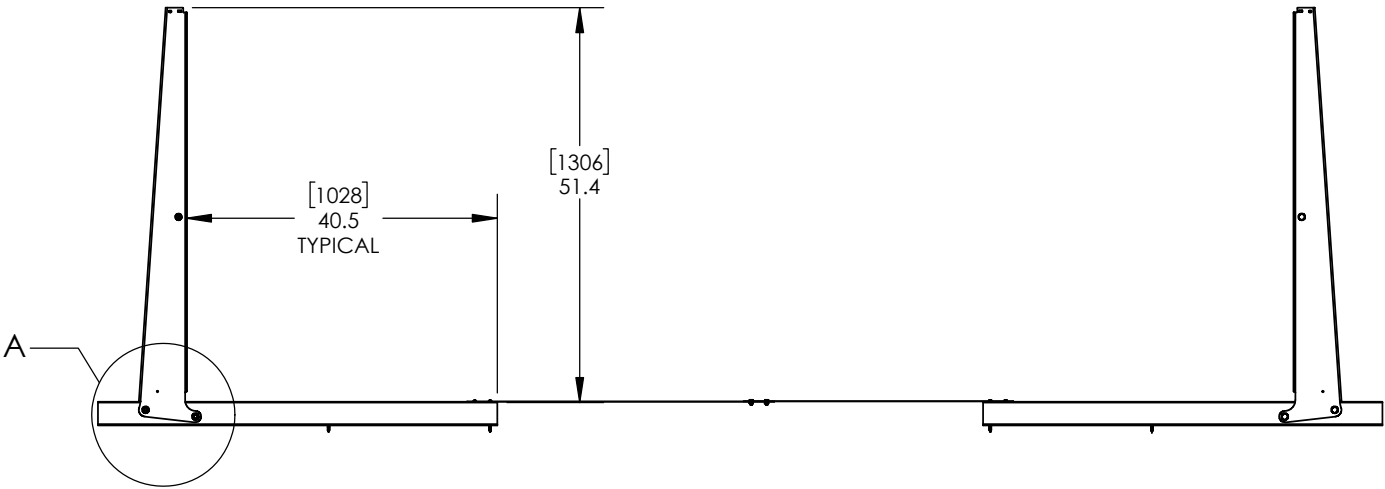
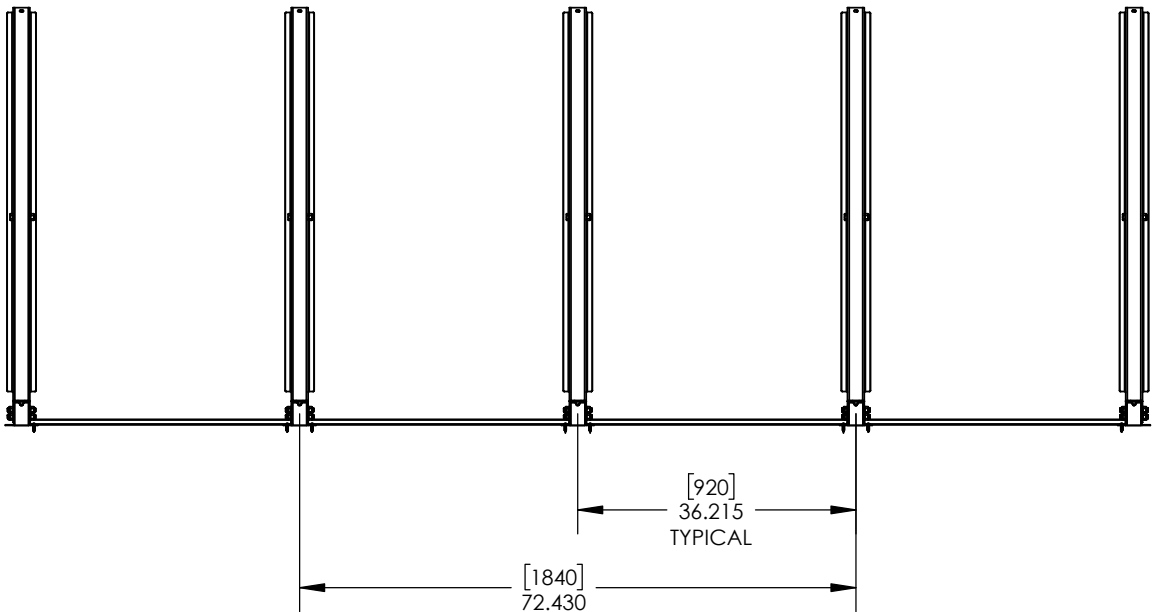
TIE STRAP 40"
(46025006)

TIE STRAP 35"
(46025007)



TOLÉRANCE GÉNÉRALE / GENERAL TOLERANCE		CARVIN	
PROCÉDÉ / PROCESS		EQUIPEMENTS DE PISCINE POOL EQUIPMENT	
DEC.		4000 Boul. Casavant Ouest, Saint-Hyacinthe, (Quebec) Quebec, Canada, J2S 9E3 T (450) 774-6953 F (450) 774-4970	
ANGLE		PROJET / PROJECT:	
UNITS: INCH(MM)		COMPLIANCE TO APSP-4"	
REF. SCALE		DESCRIPTION:	
COPYRIGHT		DIAMOND SERIES OVAL POOLS 52"	
LE PRESENT DOCUMENT ET TOUTE INFORMATION AFFERENTE SONT LA PROPRIÉTÉ UNIQUE DES EQUIPEMENTS DE PISCINE CARVIN. TOUTE REPRODUCTION EN TOUT OU EN PARTIE EST INTERDITE SANS L'AUTORISATION ECRITE DU CLIENT.		NO. PIÈCE/ PARTNO:	
ALL INFORMATION CONTAINED OR PERTAINING TO THIS DOCUMENT IS THE SOLE PROPERTY OF CARVIN POOL EQUIPMENT. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN AUTHORIZATION OF THE CLIENT IS FORBIDDEN.		N/A	
		VOLUME:	
		N/A	
		MATÉRIAU / MATERIAL:	
		N/A	
		POIDS / WEIGHT:	
		N/A	
		FINITION / FINISH	
		N/A	
		REV:4	
		DESS. PAR / DRAW BY: BLAMBERT	
		DATE: 2020-09-23	
		APP. PAR / APP. BY: CVIENS	
		DATE: 2020-09-23	
		DWG SIZE	
		B	
		ECHELLE / SCALE:	
		NOT TO SCALE	
		PAGE / SHEET	
		4 OF 10	

STRAIGHT SECTION METAL PARTS DIMENSIONS
DIAMOND SERIES



DETAIL A
SCALE 1 : 4

TOLÉRANCE GÉNÉRALE / GENERAL TOLERANCE		CARVIN EQUIPEMENTS DE PISCINE POOL EQUIPMENT 4000 Boul. Casavant Ouest, Saint-Hyacinthe, (Quebec) Quebec, Canada, J2S 9E3 T (450) 774-6953 F (450) 774-4970	
PROCÉDÉ / PROCESS	DEC.		
		PROJET / PROJECT: COMPLIANCE TO APSP-4"	
		DESCRIPTION: DIAMOND SERIES OVAL POOLS 52"	
		NO. PIÈCE/ PARTNO: N/A	VOLUME: N/A
		MATÉRIAU / MATERIAL: N/A	POIDS / WEIGHT: N/A
		FINITION / FINISH N/A	REV:4
		DESS. PAR / DRAW BY: BLAMBERT	DATE: 2020-09-23
		APP. PAR / APP. BY: CVIENS	DATE: 2020-09-23
DWG SIZE	B	ECHELLE / SCALE: NOT TO SCALE	PAGE / SHEET 5 OF 10

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SONT LA PROPRIÉTÉ UNIQUE DES ÉQUIPEMENTS DE PISCINE
CARVIN. TOUTE REPRODUCTION EN TOUT OU EN PARTIE EST
INTERDITE SANS L'AUTORISATION ÉCRITE DU CLIENT.
ALL INFORMATION CONTAINED OR PERTAINING TO THIS
DOCUMENT IS THE SOLE PROPERTY OF CARVIN POOL
EQUIPMENT. ANY REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN AUTHORIZATION OF THE CLIENT
IS FORBIDDEN.

OVAL POOL SECTIONS (SEE BOM TABLE PAGE 9)

D

C

B

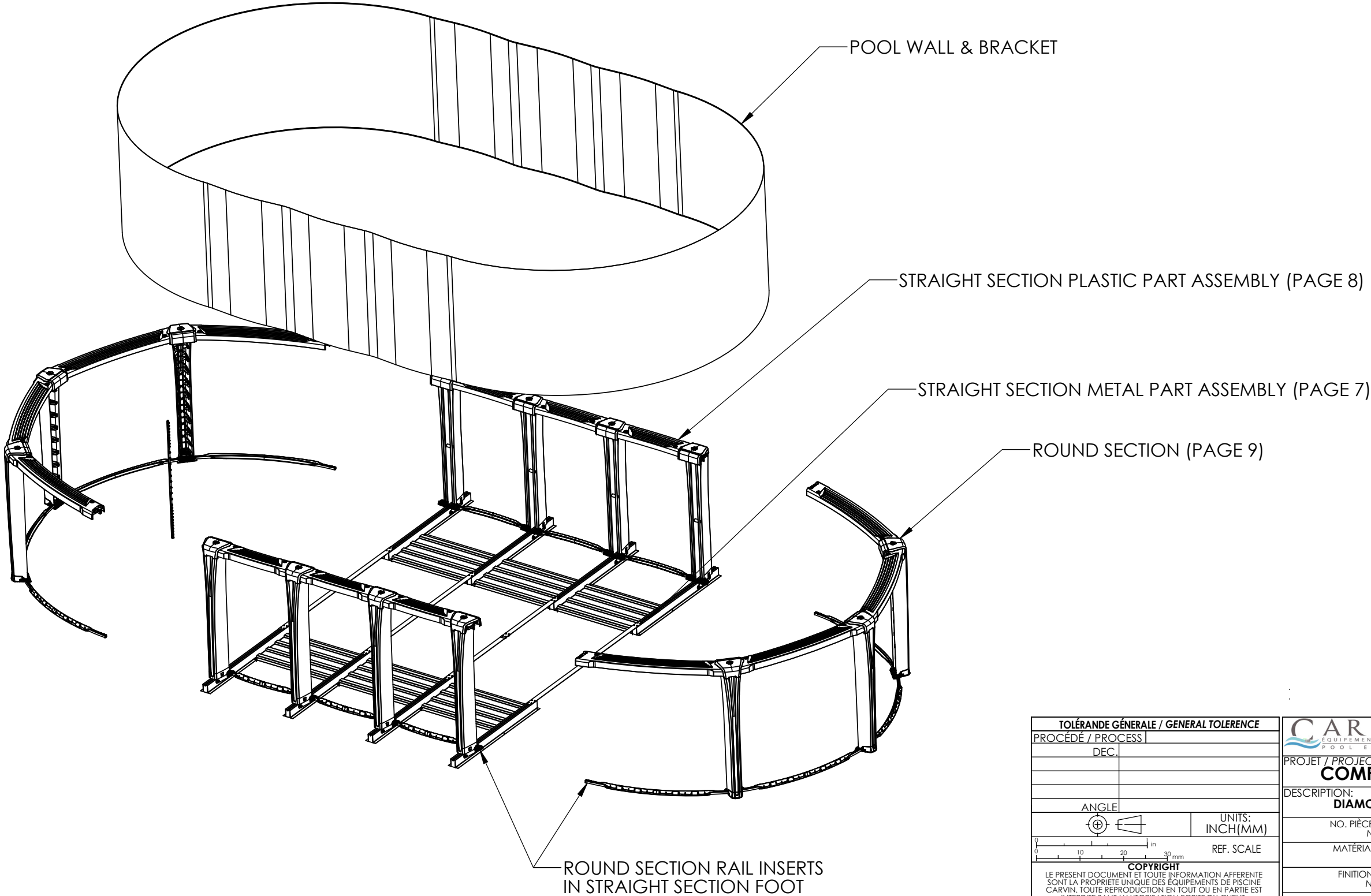
A

D

C

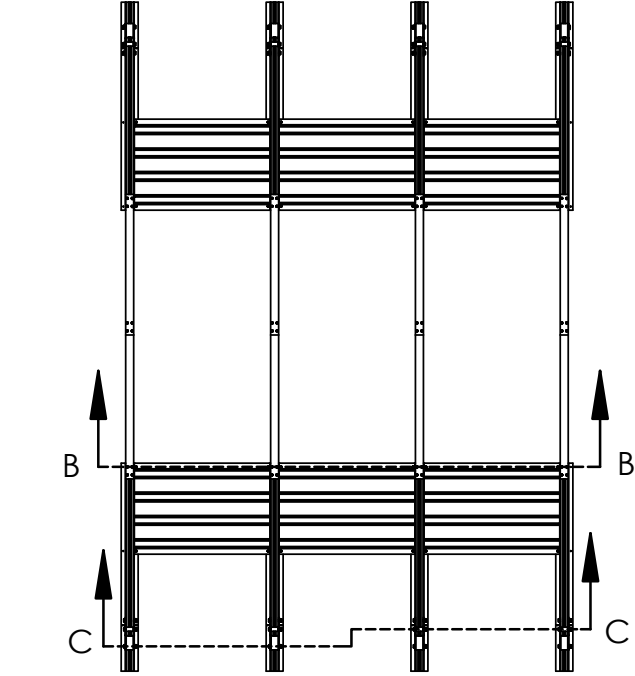
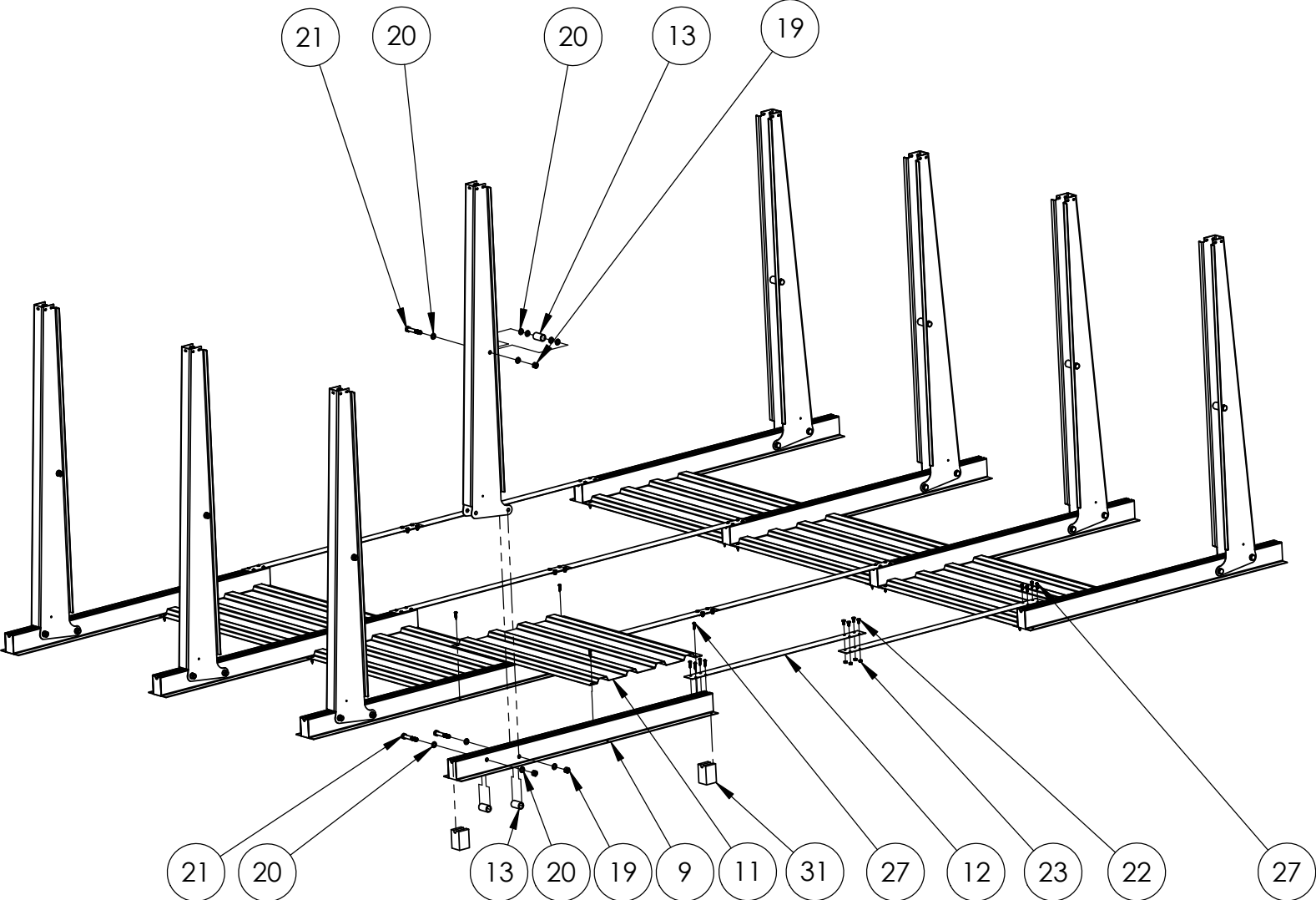
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A

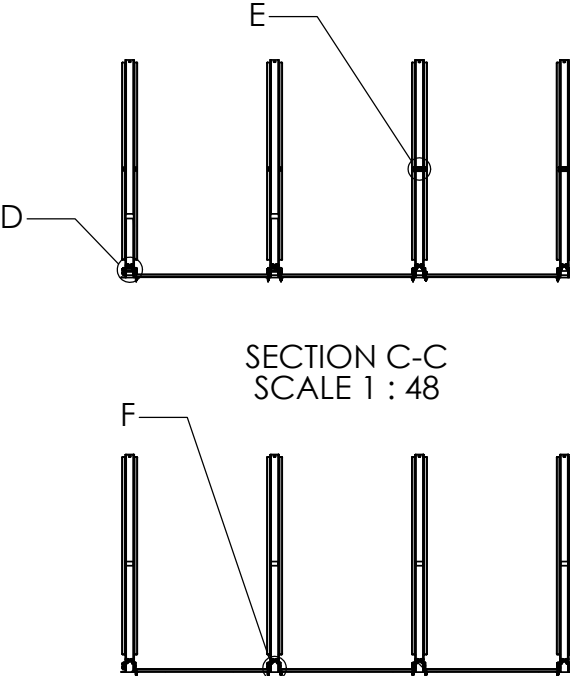


TOLÉRANCE GÉNÉRALE / GENERAL TOLERANCE	
PROCÉDÉ / PROCESS	
DEC.	
ANGLE	
	UNITS: INCH(MM)
REF. SCALE	
COPYRIGHT	
LE PRÉSENT DOCUMENT ET TOUTE INFORMATION AFFÉRENTE SONT LA PROPRIÉTÉ UNIQUE DES ÉQUIPEMENTS DE PISCINE CARVIN. TOUTE REPRODUCTION EN TOUT OU EN PARTIE EST INTERDITE SANS L'AUTORISATION ÉCRITE DU CLIENT. ALL INFORMATION CONTAINED OR PERTAINING TO THIS DOCUMENT IS THE SOLE PROPERTY OF CARVIN POOL EQUIPMENT. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN AUTHORIZATION OF THE CLIENT IS FORBIDDEN.	
4000 Boul. Casavant Ouest, Saint-Hyacinthe, (Quebec) Quebec, Canada, J2S 9E3 T (450) 774-6953 F (450) 774-4970	
PROJET / PROJECT: COMPLIANCE TO APSP-4"	
DESCRIPTION: DIAMOND SERIES OVAL POOLS 52"	
NO. PIÈCE / PARTNO: N/A	VOLUME: N/A
MATÉRIAU / MATERIAL: N/A	POIDS / WEIGHT: N/A
FINITION / FINISH: N/A	REV:4
DESS. PAR / DRAW BY: BLAMBERT BLAMBERT DATE: 2020-09-23	
APP. PAR / APP. BY: CVIENS DATE: 2020-09-23	
DWG SIZE B	ECHELLE / SCALE: NOT TO SCALE
PAGE / SHEET 6 OF 10	

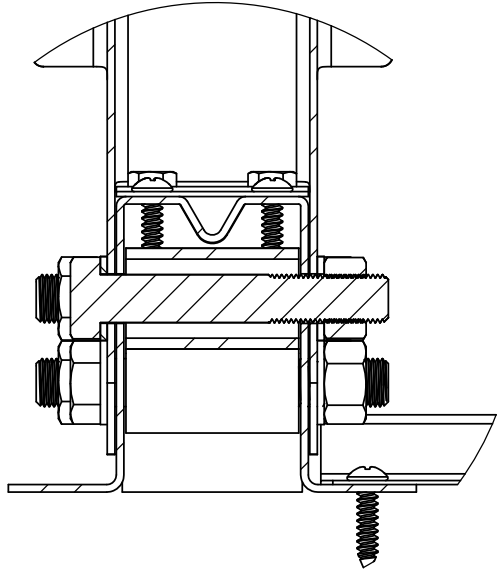
STRAIGHT SECTION METAL PART ASSEMBLY



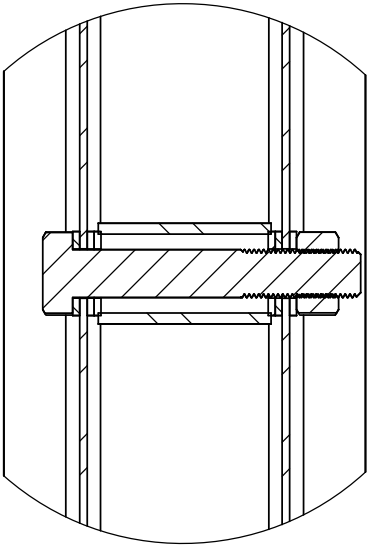
SECTION C-C
SCALE 1 : 48



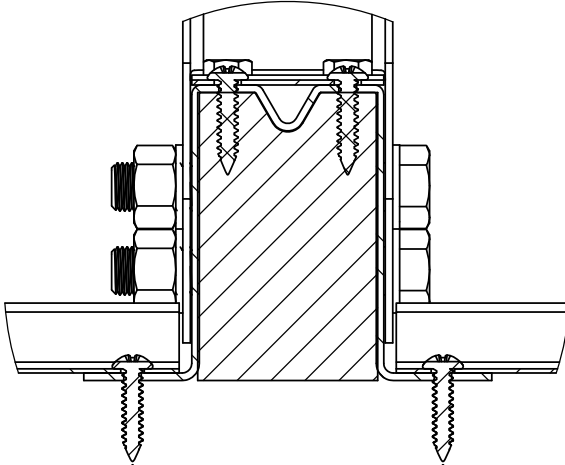
SECTION B-B
SCALE 1 : 48



DETAIL D
SCALE 1 : 2



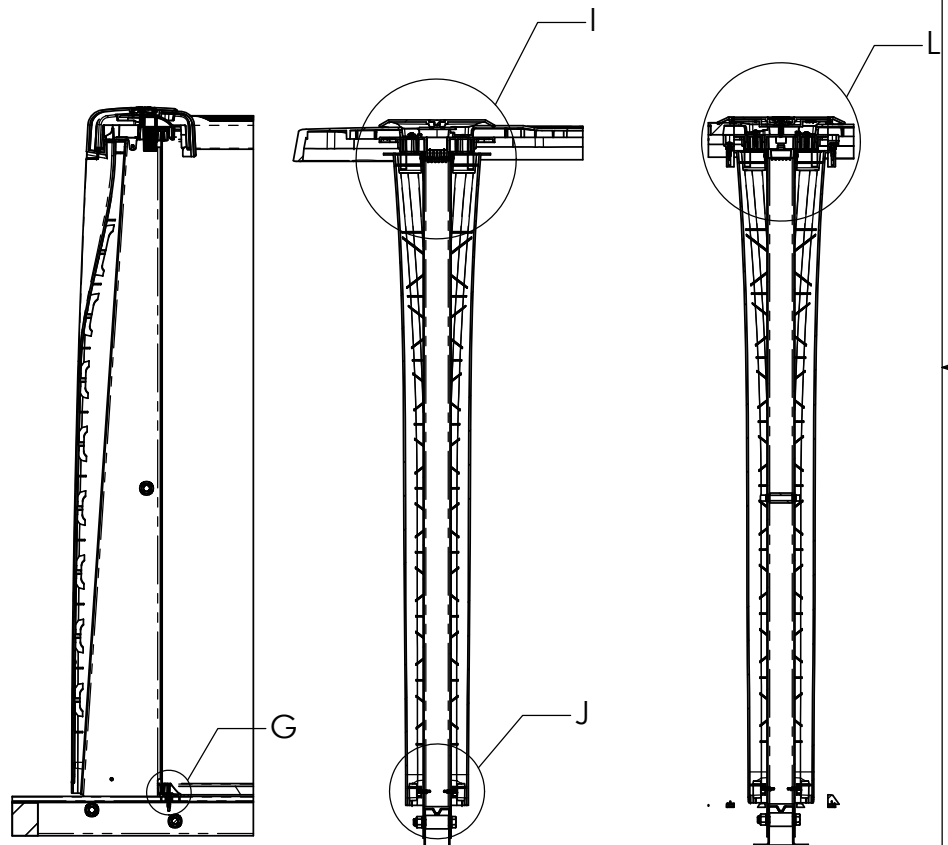
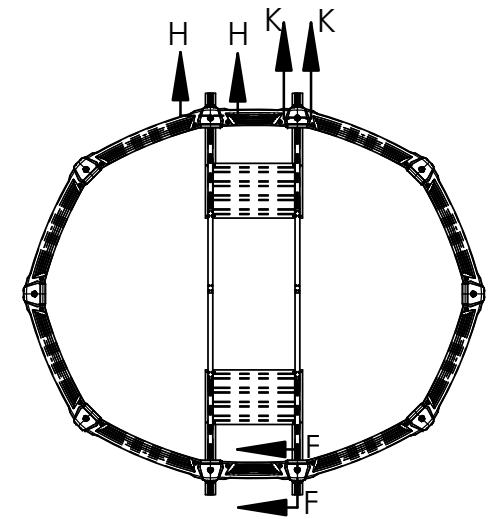
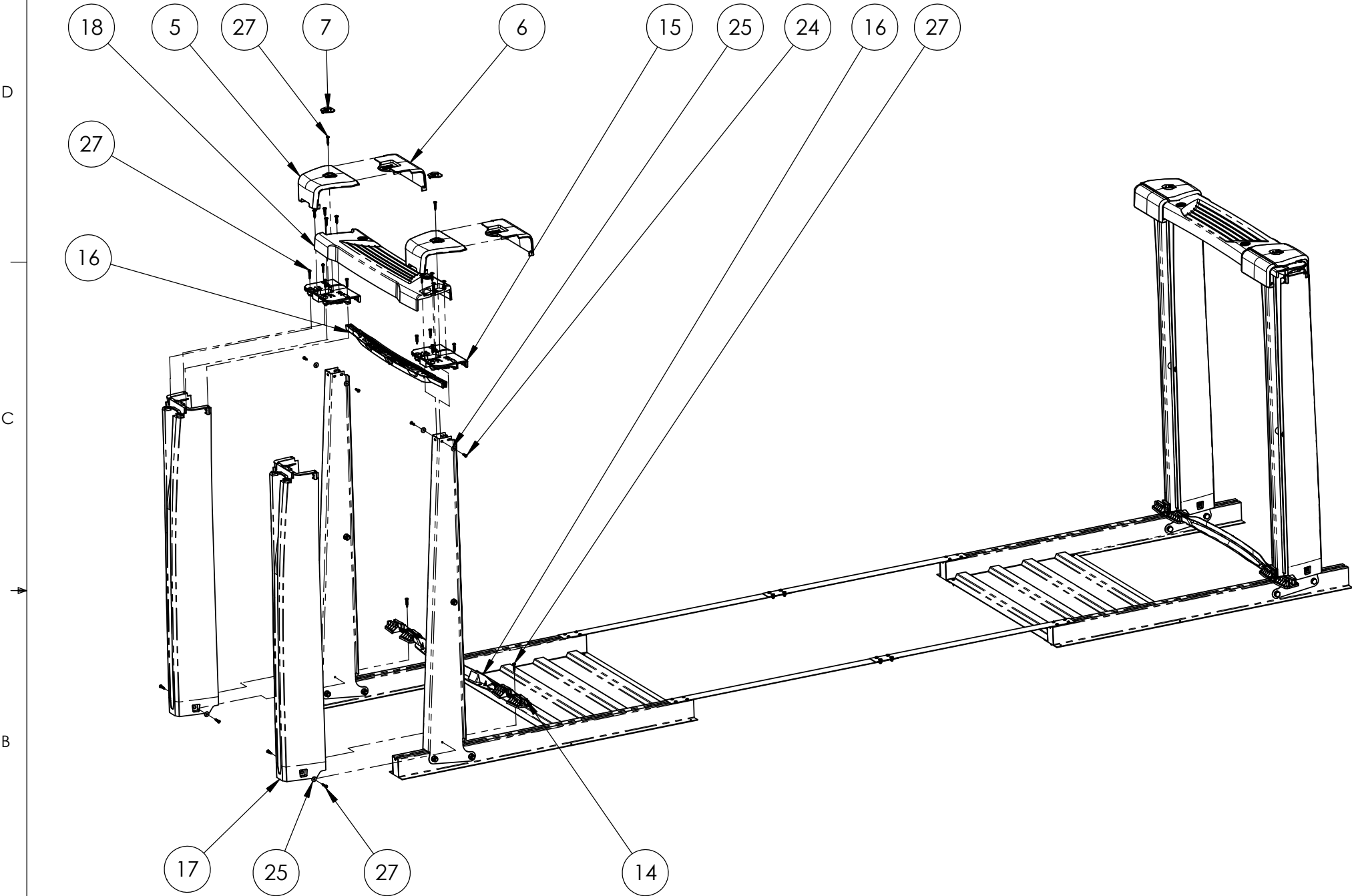
DETAIL E
SCALE 1 : 2



DETAIL F
SCALE 1 : 2

TOLÉRANCE GÉNÉRALE / GENERAL TOLERANCE			
PROCÉDÉ / PROCESS			
DEC.			
ANGLE			
UNITS: INCH(MM)		REF. SCALE	
COPYRIGHT			
LE PRÉSENT DOCUMENT ET TOUTE INFORMATION AFFÉRENTE SONT LA PROPRIÉTÉ UNIQUE DES ÉQUIPEMENTS DE PISCINE CARVIN. TOUTE REPRODUCTION EN TOUT OU EN PARTIE EST INTERDITE SANS L'AUTORISATION ÉCRITE DU CLIENT. ALL INFORMATION CONTAINED OR PERTAINING TO THIS DOCUMENT IS THE SOLE PROPERTY OF CARVIN POOL EQUIPMENT. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN AUTHORIZATION OF THE CLIENT IS FORBIDDEN.			
PROJET / PROJECT:		4000 Boul. Casavant Ouest, Saint-Hyacinthe, (Quebec) Quebec, Canada, J2S 9E3 T (450) 774-6953 F (450) 774-4970	
DESCRIPTION:		COMPLIANCE TO APSP-4"	
NO. PIÈCE/ PARTNO:		VOLUME:	
N/A		N/A	
MATÉRIAU / MATERIAL:		POIDS / WEIGHT:	
N/A		N/A	
FINITION / FINISH		REV:4	
N/A			
DESS. PAR / DRAW BY: BLAMBERT Blam		DATE: 2020-09-23	
APP. PAR / APP. BY: CVIENS		DATE: 2020-09-23	
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		7 OF 10	

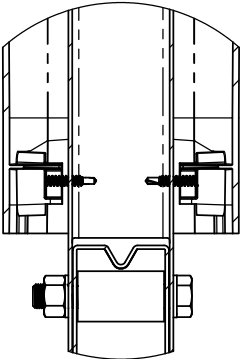
STRAIGHT SECTION PLASTIC PART ASSEMBLY



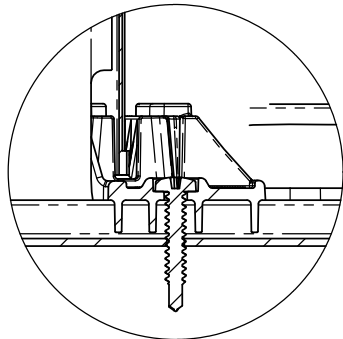
SECTION F-F
SCALE 1 : 15

SECTION H-H
SCALE 1 : 15

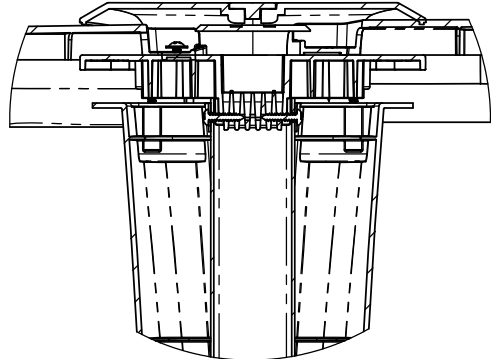
SECTION K-K
SCALE 1 : 15



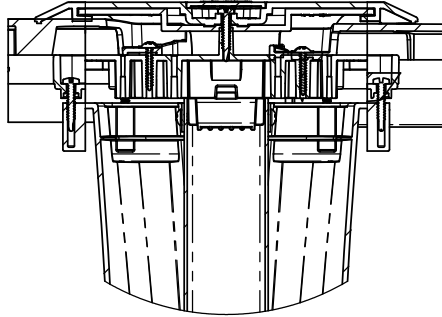
DETAIL J
SCALE 1 : 4



DETAIL G
SCALE 1 : 2



DETAIL I
SCALE 1 : 5

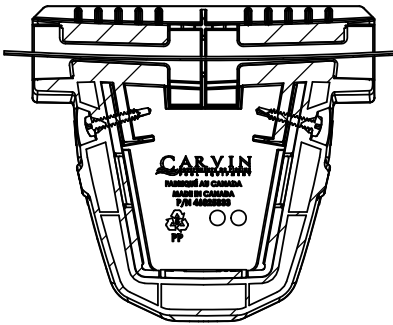
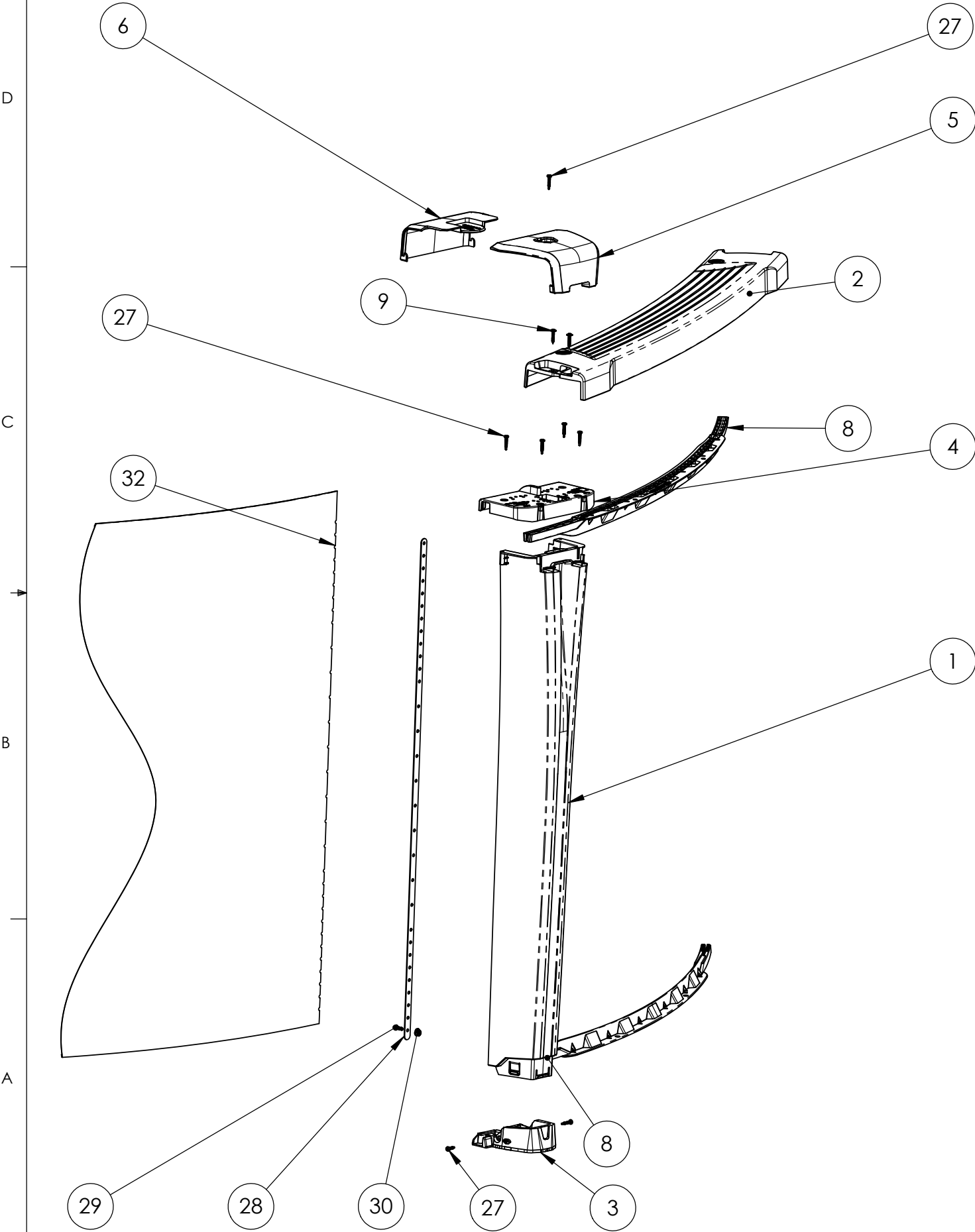


DETAIL L
SCALE 1 : 5

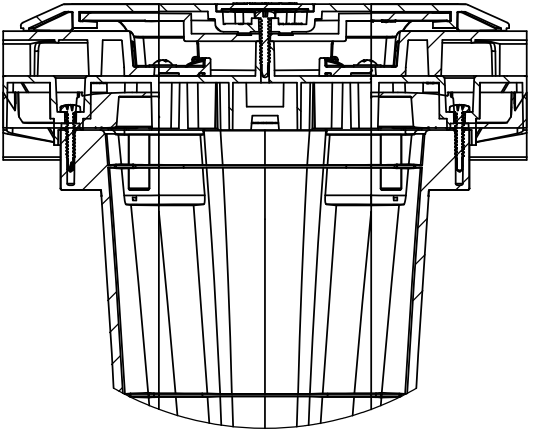
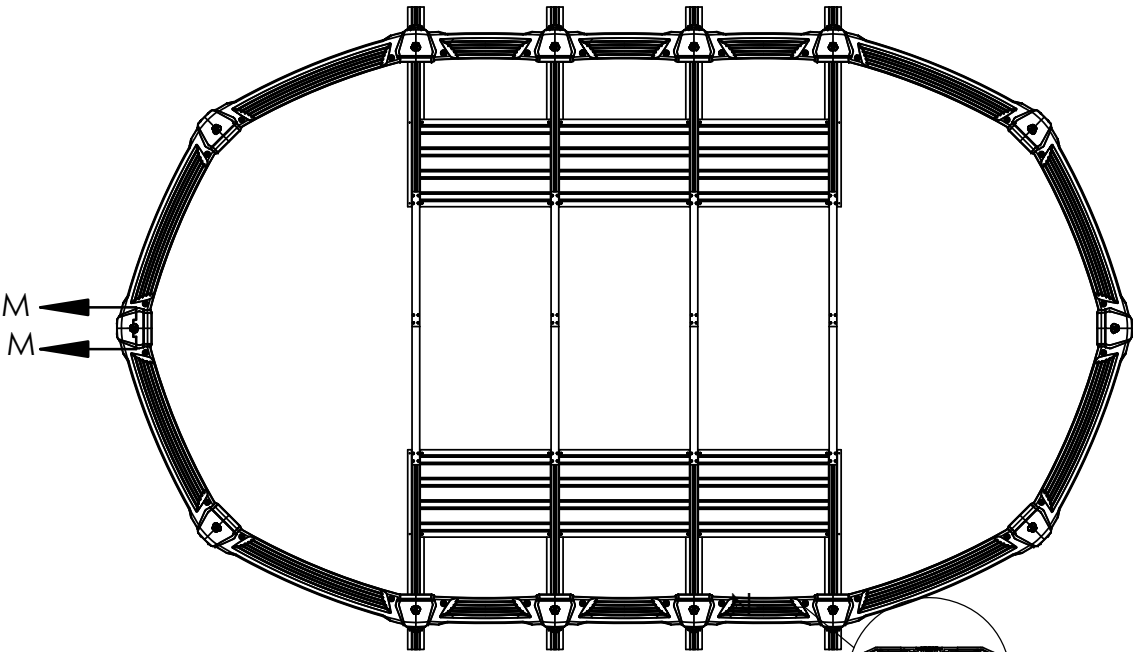
TOLÉRANCE GÉNÉRALE / GENERAL TOLERANCE	
PROCÉDÉ / PROCESS	DEC.
ANGLE	
	UNITS: INCH(MM)
REF. SCALE	
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CARVIN ÉQUIPEMENTS DE PISCINE POOL EQUIPMENT		4000 Boul. Casavant Ouest, Saint-Hyacinthe, (Québec) Québec, Canada, J2S 9E3 T (450) 774-6953 F (450) 774-4970	
PROJET / PROJECT:		COMPLIANCE TO APSP-4"	
DESCRIPTION:		DIAMOND SERIES OVAL POOLS 52"	
NO. PIÈCE / PARTNO:	N/A	VOLUME:	N/A
MATÉRIAU / MATERIAL:	N/A	POIDS / WEIGHT:	N/A
FINITION / FINISH	N/A	REV:4	
DESS. PAR / DRAW BY:	BLAMBERT	DATE:	2020-09-23
APP. PAR / APP. BY:	CVIENS	DATE:	2020-09-23
DWG SIZE	B	ÉCHELLE / SCALE:	PAGE / SHEET
		NOT TO SCALE	8 OF 10

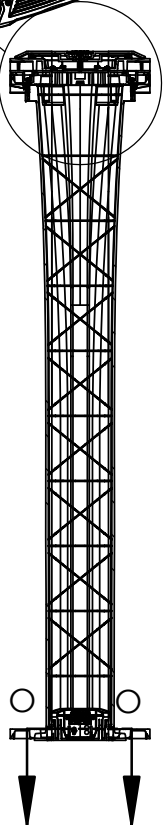
ROUND SECTION PARTS BOM (DIAMOND SERIES)



SECTION O-O
SCALE 1 : 4



DETAIL N
SCALE 1 : 4



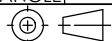
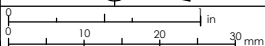
SECTION M-M
SCALE 1 : 15

TOLÉRANCE GÉNÉRALE / GENERAL TOLERANCE	
PROCÉDÉ / PROCESS	DEC.
ANGLE	UNITS: INCH(MM)
REF. SCALE	0 10 20 30 mm
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CARVIN		4000 Boul. Casavant Ouest, Saint-Hyacinthe, (Quebec) Quebec, Canada, J2S 9E3	
EQUIPEMENTS DE PISCINE		T (450) 774-6953 F (450) 774-4970	
PROJET / PROJECT:		COMPLIANCE TO APSP-4"	
DESCRIPTION:		DIAMOND SERIES OVAL POOLS 52"	
NO. PIÈCE/ PARTNO:		VOLUME:	
N/A		N/A	
MATÉRIAU / MATERIAL:		POIDS / WEIGHT:	
N/A		N/A	
FINITION / FINISH		REV:4	
N/A		DATE: 2020-09-23	
DESS. PAR / DRAW BY: BLAMBERT		DATE: 2020-09-23	
APP. PAR / APP. BY: CVIENS		DATE: 2020-09-23	
DWG SIZE		ECHELLE / SCALE:	
B		NOT TO SCALE	
		PAGE / SHEET	
		9 OF 10	

8		7		6		5		4		3		2		1	
D	ITEM #	PART CODE		DESCRIPTION	Quantity Per Size (Feet)										
		52"	54"	ROUND SECTION	12X15	12X18	12x21	12x24	15x21	15x24	15x30	18x33	18x39		
	1	PDU52		UPRIGHT DIAMOND SERIES	6	6	6	6	8	8	8	10	10		
	2	PDL		TOP SEAT DIAMOND SERIES	8	8	8	8	10	10	10	12	12		
	3	PDPB		BOTTOM PLATE DIAMOND SERIES	6	6	6	6	8	8	8	10	10		
	4	PDPT		TOP PLATE DIAMOND SERIES	6	6	6	6	8	8	8	10	10		
	5	PDCF		TOP LEDGE COVER FRONT DIAMOND SERIES	10	12	14	16	14	16	20	22	26		
	6	PDCB		TOP LEDGE COVER BACK DIAMOND SERIES	10	12	14	16	14	16	20	22	26		
	7	PDCC		TOP LEDGE COVER CAP DIAMOND SERIES	10	12	14	16	14	16	20	22	26		
	8	PZRA15		RAIL 15'	16	16	16	16	20	20	20	24	24		
	STRAIGHT SECTION METAL PARTS				12X15	12X18	12x21	12x24	15x21	15x24	15x30	18x33	18x39		
	9	46025008		FOOT BEAM	4	6	8	10	6	8	12	12	16		
	10	46025009		BUTTRESS POST	4	6	8	10	6	8	12	12	16		
	11	46025003		PRESSURE PLATE	2	4	6	8	4	6	10	10	14		
	12	46025007		TIE STRAPS SIZE 35"	2	3	4	5							
		46025006		TIE STRAPS SIZE 40"	2	3	4	5				6	8		
		46025005		TIE STRAPS SIZE 55"					6	8	12	12	16		
	13	46025010		BOLT BUSHING	12	18	24	30	18	24	36	36	48		
	STRAIGHT SECTION PLASTIC PARTS				12X15	12X18	12x21	12x24	15x21	15x24	15x30	18x33	18x39		
	14	OPZPB		OVAL POOL STRAIGHT FOOT	4	6	8	10	6	8	12	12	16		
	15	OPZPT		OVAL POOL STRAIGHT TOP PLATE	4	6	8	10	6	8	12	12	16		
	16	OPZR		OVAL POOL STRAIGHT RAIL	4	8	12	16	8	12	20	20	28		
	17	OPDU52		OVAL POOL POST COVER DIAMOND SERIES	4	6	8	10	6	8	12	12	16		
	18	OPDL		OVAL POOL STRAIGHT MARGELLE DIAMOND SERIES	2	4	6	8	4	6	10	10	14		
	HARDWARE				12X15	12X18	12x21	12x24	15x21	15x24	15x30	18x33	18x39		
	19	14455045		1/2"-20-2B 316 STNSTL HEX NUT - ECO GUARD FINISH	12	18	24	30	18	24	36	36	48		
	20	14455095		1/2" STNSTL WASHER ID0.515-OD0875-THK0.0625 - ECO GUARD FINISH	40	60	80	100	60	80	120	120	160		
	21	14455035		1/2"-20 X 3.000" _HEX HEAD 316 STNSTL SCREW_PARTIALLY THREADED - ECO GUARD FINISH ECOGUARD FINISH	12	18	24	30	18	24	36	36	48		
	22	14455075		1/4-20 X 1/2" HEX HEAD STNSTSL316 FULLY THREADED ECOGUARD FINISH	8	12	16	20	12	16	24	48	64		
	23	14455085		1/4"-20-2B HEX NUT 316 STNSTL ECOGUARD FINISH	8	12	16	20	12	16	24	48	64		
	24	14433700		#12-11 X 1.000 PHILLIPS PAN HEAD SHEET METAL SCREW STNSTL316	8	12	16	20	12	16	24	24	32		
25	14073852		#12 OVERSIZED WASHER STNSTL316-ID0.250-OD0.750	16	24	32	40	24	32	48	48	64			
26	14455025		SELF-TAPPING SCREW WITH LOCK WASHER #12-14X1,25 SS316	40	48	56	64	56	64	80	88	104			
27	14455032		PAN HEAD #3 SCREW #12-14 X 1,25" SS316	98	130	162	194	144	176	240	254	318			
28	02581536		WALLBRACKET SS316	2	2	2	2	2	2	2	2	2			
29	14172209		PAN HEAD 1/4-20X0,75" SS316	30	30	30	30	30	30	30	30	30			
30	14072620		FLANGED NUT 1/4-20 5/16 SS316	30	30	30	30	30	30	30	30	30			
31	46025015		EXPANDED POLYSTYRENE BLOCK	8	12	16	20	12	16	24	24	32			
POOL WALL															
ITEM #	52"	54"	POOL SIZE (Feets)	12X15	12X18	12x21	12x24	15x21	15x24	15x30	18x33	18x39			
31	PWS521215		12x15	1											
	PWS521215GS			1											
	PWS521218		12x18		1										
	PWS521218GS				1										
	PWS521221		12x21			1									
	PWS521221GS					1									
	PWS521224		12x24				1								
	PWS521224GS						1								
	PWS521521		15x21					1							
	PWS521521GS						1								
	PWS521524		15x24						1						
	PWS521524GS							1							
	PWS521530		15x30							1					
	PWS521530GS								1						
	PWS521833		18x33								1				
	PWS521833GS										1				
PWS521839		18x39									1				
PWS521839GS											1				

REVISIONS			
REV.	DESCRIPTION	DATE	APPROUVE
R0	INITIAL RELEASE	2020-10-05	BLAMBERT
R1	UPDATE	2020-10-15	BLAMBERT
R2	UPDATE	2020-11-11	BLAMBERT
R3	UPDATE	2020-12-12	BLAMBERT
R4	GUARDIASKIMMER "GS" P/N WERE ADDED	2021-02-22	BLAMBERT

TOLÉRANDE GÉNÉRALE / GENERAL TOLERANCE			
PROCÉDÉ / PROCESS			
DEC.			
ANGLE		UNITS: INCH(MM)	
		REF. SCALE	
			
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